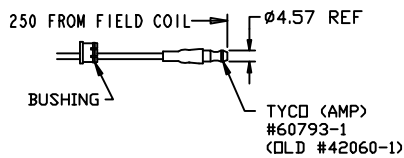
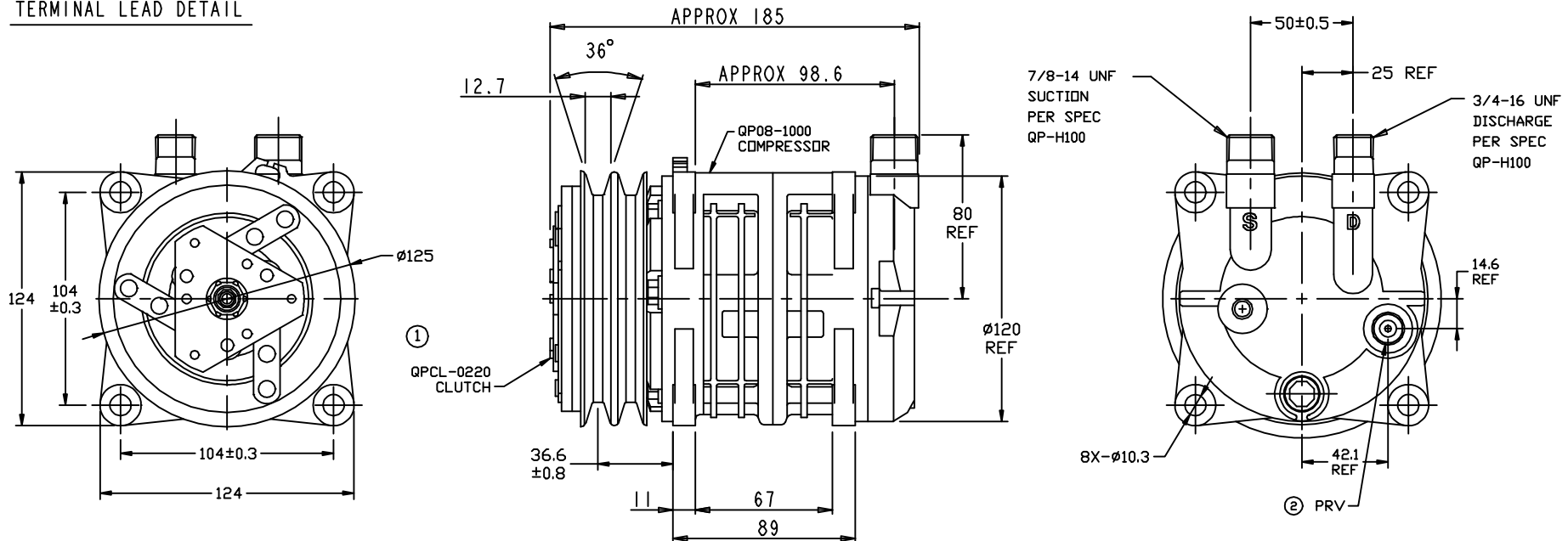


REVISIONS				
CHANGE ORDER	LTR	DESCRIPTION	DATE	APPROVED
ENG	1	24v WAS 12v, QPCL-0220 WAS QPCL-0159	06/08/10	
Q11002	2	ADDED PRV & LOCATING DIMS	03/14/11	



TERMINAL LEAD DETAIL



CLUTCH SPECIFICATIONS:

1. VOLTAGE..... 24VDC ①
2. BELT..... 2A
3. STATIC TORQUE  
     INITIAL..... 35 Nm (3.5 Kgfm)  
     AFTER BURNISHING..... 49 Nm (5 Kgfm)
4. MAX POWER CONSUMPTION..... 45W @ 25°C
5. ROTATION DIRECTION..... CW OR CCW
6. WEIGHT..... 2.25 Kg

COMPRESSOR SPECIFICATIONS:

1. MODEL..... QP08HD
2. NUMBER OF CYLINDERS..... 6
3. BORE X STROKE..... 36 X 13.4 mm
4. DISPLACEMENT..... 82.0 cm<sup>3</sup>/REV
5. SPEED RANGE..... 700 - 6000 RPM
6. ROTATION DIRECTION..... CW OR CCW
7. REFRIGERANT..... R-134a
8. LUBRICANT..... PAG 46 150+20 cm<sup>3</sup>
9. WEIGHT..... 4.1 Kg

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM. INTERPRET DIM AND TOL PER ASME Y14.5M - 1994	CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE		 DECATUR, ILLINOIS												
	THIRD ANGLE PROJECTION	<table border="1"> <tr> <td>DRAWN</td> <td>GLB</td> <td>DATE</td> <td>05/18/10</td> </tr> <tr> <td>CHECKED</td> <td></td> <td></td> <td></td> </tr> <tr> <td>APPROVED</td> <td></td> <td></td> <td></td> </tr> </table>			DRAWN	GLB	DATE	05/18/10	CHECKED				APPROVED		
DRAWN	GLB	DATE	05/18/10												
CHECKED															
APPROVED															
	FINISH	ENG APPVL	<table border="1"> <tr> <td>SIZE</td> <td>CODE IDENT NO</td> <td>DWG NO</td> <td>REV</td> </tr> <tr> <td>A</td> <td></td> <td>QP08-1614</td> <td>2</td> </tr> </table>	SIZE	CODE IDENT NO	DWG NO	REV	A		QP08-1614	2	SCALE: NONE   SHEET 1 OF 1			
SIZE	CODE IDENT NO	DWG NO	REV												
A		QP08-1614	2												