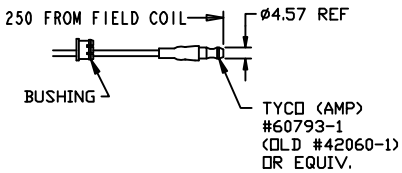
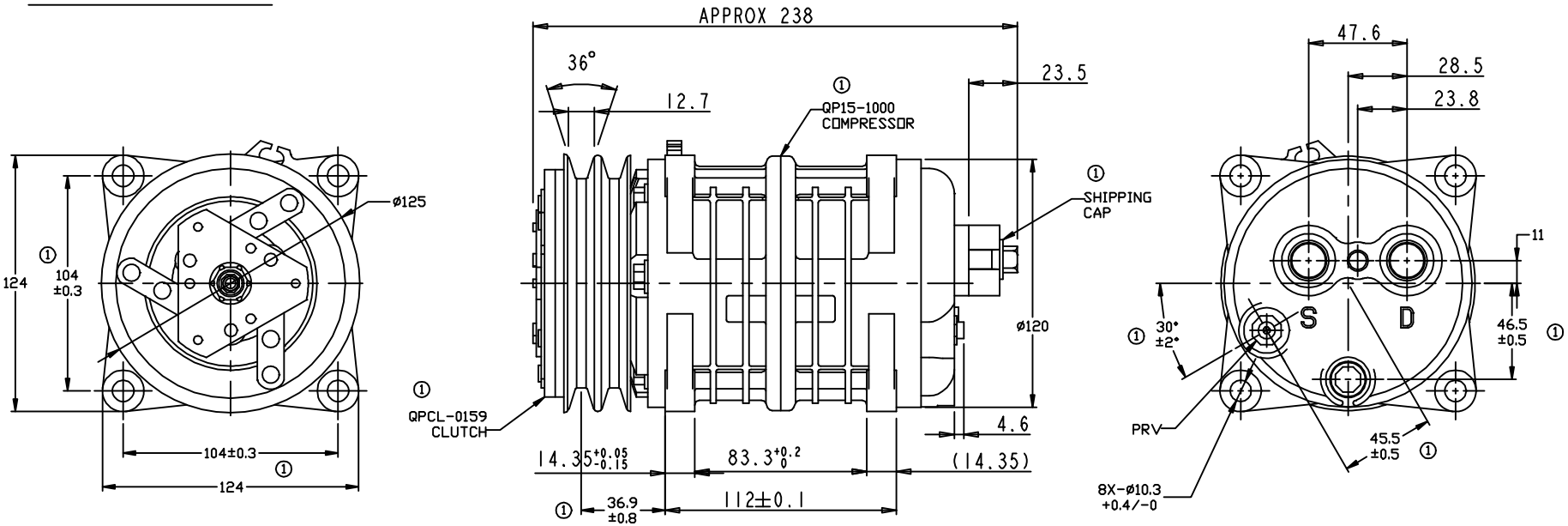


REVISIONS				
CHANGE ORDER	LTR	DESCRIPTION	DATE	APPROVED
Q09035	1	ADDED TOLERANCES & PART NO'S	10/06/09	



TERMINAL LEAD DETAIL



- CLUTCH SPECIFICATIONS:**
- VOLTAGE.....12 VDC
 - BELT.....A2
 - STATIC TORQUE
INITIAL.....35 Nm (3.5 Kgf)
AFTER BURNISHING.....49 Nm (5 Kgf)
 - MAX POWER CONSUMPTION.....45W @ 25°C
 - ROTATION DIRECTION.....CW OR CCW
 - WEIGHT.....2.30 Kg

- COMPRESSOR SPECIFICATIONS:**
- MODEL.....QP-15HD
 - NUMBER OF CYLINDERS.....6
 - BORE X STROKE.....36 X 24.0 mm
 - DISPLACEMENT.....146.7 cm³/REV
 - SPEED RANGE.....700 - 6000 RPM
 - ROTATION DIRECTION.....CW OR CCW
 - REFRIGERANT.....R-134a
 - LUBRICANT.....PAG 46 150+20 cm³
 - WEIGHT.....4.4 Kg

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM. INTERPRET DIM AND TOL PER ASME Y14.5M - 1994		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE	
	DRAWN	GLB	DATE	08/25/08
	CHECKED			
	APPROVED			
FINISH		ENG APPVL		

QUE PRODUCTS, LLC
DECATUR, ILLINOIS

TITLE
COMPRESSOR ASSEMBLY
QP15HD H-PAD
A2 125mm 12V LEAF SPRING

SIZE A	CODE IDENT NO	DWG NO QP15-1176	REV 1
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SCALE: NONE SHEET 1 OF 1